



Odisha Power Generation
Corporation Ltd.

Technical Specification for
Balance of Plant Package

IB TPS – 2 X 660 MW Units 3 & 4
Jharsuguda, Odisha

VOLUME: II-G/2

PART – B

SECTION-XV

**GUIDELINE
FOR
ROOF WATER PROOFING, INSULATION
AND ALLIED WORKS**

Doc. No. : K8B09-BOP-SPC-G-001

Development Consultants Pvt. Ltd.

(GUIDELINES-K8B09-BOP-V-II-G2B-S-XV-Contract)



CONTENTS

CLAUSE NO.	DESCRIPTION	PAGE NO.
1.00.00	SCOPE	V.II-G/2B/S-XV : 1
2.00.00	INSTALLATION	V.II-G/2B/S-XV : 1
3.00.00	ACCEPTANCE CRITERIA	V.II-G/2B/S-XV : 4
4.00.00	I.S. CODES & STANDARDS	V.II-G/2B/S-XV : 5



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**GUIDELINE
FOR
ROOF WATERPROOFING, INSULATION
AND ALLIED WORKS**

1.00.00 SCOPE

This specification covers furnishing, installation, repairing, finishing, curing, testing, protection, maintenance till handing over of the whole plant.

2.00.00 INSTALLATION

2.01.00 Grading Underbed

The surface to receive the underbed shall be roughened and thoroughly cleaned with wire brush and water. Oil patches if any shall be removed with detergent. The surface shall be soaked with water and all excess water removed just before laying of the underbed.

The underbed shall not be laid under direct hot sun and shall be kept in shade immediately after laying so as to avoid quick loss of water from the mix and separation from the roof surface. The underbed shall be cured under water for at least 7 days.

The underbed shall be laid to provide an ultimate run off gradient not less than 1 in 120 and as directed by the Consultant. Upto an average thickness of 25 mm the underbed shall usually be composed of cement and sand plaster. For higher thickness the underbed shall be made with cement concrete.

The underbed shall be finished to receive the waterproofing treatment direct or insulation as the case may be.

2.01.01 The grading plaster shall be average 25mm thick maximum. It shall consist of cement and coarse sand in the ratio 1:4 nominal by volume. The sand and cement shall be thoroughly mixed dry and then water added. Each batch of mix shall be consumed before the initial set starts.

The plaster shall be fully compacted to the desired grade in continuous operation. The surface shall be even and reasonably smooth.

2.02.00 Concrete

The concrete shall be used where the sub-grade is more than average 25mm thick. It shall consist of cement concrete 1:2:4 nominal mix by volume with 12mm down stone chips and coarse sand. The aggregate shall be mixed dry and minimum quantity of water shall be added to make the mix workable.



The mix shall be laid to proper grade, fully consolidated and surface shall be smooth and even.

2.03.00 **Insulation**

Before bulk supply, the Seller shall send samples of insulating material to the Consultant, and after approval of the samples, the Seller shall procure and transport the bulk material to the site. Whenever asked by the Consultant, the Seller shall furnish test certificates from testing laboratory on the insulating and other properties of the materials.

After laying the insulation the surface shall be made ready as required to receive the waterproofing treatment. If any plastering is used it shall be not leaner than 1:4 cement sand by volume and not thinner than 12mm and it shall be cured for seven days.

2.03.01 **Foam Concrete**

This shall be of light weight foam concrete of average 50 mm thickness or as specified or as shown on drawings. This may be laid in situ in suitable panels or in precast blocks. The insulating properties shall be such that the thermal conductivity shall not exceed 0.125 Kcl m/m degree C. The weight of the insulating material shall be from 0.3 to 0.5 gm/cm.

Before starting the laying of foam concrete samples shall be prepared at site and got tested for approval of the Consultant.

The foam concrete laid shall be sufficiently strong to make the usual work load and standard loads expected on the roof. Any damaged portion shall be removed and replaced forthwith. Approval of the Consultant shall be taken before laying the waterproofing over the insulation.


While laying the foam concrete, samples from each batch of the mix shall be kept for test if so desired by the Consultant.

2.03.02 **Expanded Polystyrene Blocks**

The expanded polystyrene block insulation shall be fire retardant quality and shall have a maximum thermal conductivity of 0.026 KCl m/m degree C. It must be strong enough to withstand without deformation the workload and standard loads expected on the roof.

The BOP Erection Contractor shall lay the expanded polystyrene block as per manufacturer's approved specification. Only specifically experienced workers shall be used for this work. If the Consultant is not satisfied about the efficiency of the workers the BOP Erection Contractor shall have to secure manufacturer's supervision.

Either of above items (Cl. No. 2.03.01 or 2.03.02) can be adopted subject to approval of Consultant.

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2.04.00 **Fillets**

Fillets at junction of roofs and vertical walls shall be provided with the same insulating material as provided for the main roof insulation. The fillets shall be 150 mm x 150 mm in size unless otherwise shown on drawings or instructed by the Consultant.

Where there is no insulation over roof slab, fillets shall be cast-in-situ cement concrete (1:2:4) nominal mix by volume.

2.05.00 **Water proofing by epoxy resin based application**

Exposed surfaces of cement concrete, lime concrete or brickwork to be treated for waterproofing by the resin-based application shall be thoroughly cleaned and the epoxy resin based material to be applied as directed by the manufacturer. The material shall not have any adverse effect on the surface on which it is applied and must stick to it uniformly to make a strong durable bond. It shall not be affected by short duration from fire, sun, light traffic. The application shall be resistant to growth of fungus and proof against saltpetre action. If desired by the Consultant, a sample shall be prepared in advance and tested for waterproofness for 48 hours under 300 mm depth of standing water. The BOP Erection Contractor shall arrange the demonstration by providing free the materials and labours for the application.

2.06.00 **Flashing**

Unless otherwise stated flashing shall be done in the same way as the waterproofing except that the last layer, instead of being finished with pea-sized gravel, shall be finished with two coats of bituminous primer. The flashing shall be extended up the vertical surfaces as shown on drawing. The flashing shall end in grooves in vertical walls. The grooves shall be at least 65 mm deep and caulked with waterproof mastic cement. The minimum overlap with horizontal roofing felt shall be 100 mm.

Where specified on drawings or directed by the Consultant, metal flashing shall be provided. The metal flashing shall be done as shown on the drawings. The materials shall be 18g or 22g G.I. sheets, as specified on the drawings and/or as directed by the Consultant.

2.07.00 **Elastromeric Membrane**

2.07.01 **Primer Coat**

It shall consist of polyurethane (P.U.) or any other equivalent material. Primer coat shall be a special blend of moisture curing urethane pre-polymers in solvent. A single coat of this primer shall be applied by brush /spray with airless spray equipment over the prepared bed as an adhesion coat with an application rate of 6-8 sq.m per litre depending on the surface porosity.

The primer shall be allowed to dry for a minimum period of 2 to 4 hours time before the successive finishing coats of P.U. liquid membrane are applied. In any case successive finishing coat shall be applied within 24 hours.

Doc. No. : K8B09-BOP-SPC-G-001	V.II-G2B/S-XV : 3	Development Consultants Pvt. Ltd.
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The substrate shall be properly prepared by removing all loose materials by vigorous brushings, fungal growth with proprietary fungicide as recommended. Priming coat shall not be applied to damp substrate.

2.07.02 **Finishing Coats**

The finishing coats shall consist of two successive liquid coatings of high solid content urethane pre-polymers material to form an elastomeric membrane. Application shall be with brush or spray to form an uniform jointless elastomeric membrane. The overall dry film thickness shall be 1.5 mm subject to minimum 750 gm per sq.m per coat application rate.

Each coat shall be allowed to dry for minimum 12 hours before applying the next coat. The surface should be dry and smooth before application.

The coating shall be continued up the parapets/walls for minimum of 150 mm over the finished roof surface or fillet with suitable tucking into the vertical wall surface. It shall be continued into rain water pipes by at least 100 mm.

The final coat of PU liquid when tacky shall be sprinkled with the sand.

For edges, expansion joints and any vulnerable points a layer of polyscrim cloth/fabric are to be embedded between 2 finishing coats.

The entire work shall be carried out under the suspension of approved authorized agency.

2.07.03 **Surface Finish**

Areas of roof treatment shall be provided with wearing course consisting of minimum 25 mm thick PCC 1:11/2:3(using 12.5 mm size aggregate) cast in panel of maximum size of 1.20 m x 1.20 m and reinforced with 0.56 mm diameter galvanized chicken wire mesh and sealing of joints using sealant or elastomeric compound.

When the roof surface is subjected to foot traffic or used as a working area, a cement mortar (1:4) shall be applied over the top most layer of roofing treatment. Over this, a layer of chequered cement concrete flooring tiles conforming to IS:13801 shall be provided. The tiles shall be laid as per IS 1443.

3.00.00 **ACCEPTANCE CRITERIA**

The surface level shall be such as to allow quick draining of rains without leaving any pool anywhere. The finishing course shall be fully secured and shall have an even density. There shall not be any bubble formation or crushed or squeezed insulation or underbed.

The BOP Erection Contractor shall give a guarantee in writing for all work executed under this specification supplemented by a separate and unilateral guarantee from the specified agency for the roof waterproofing treatment work.



The guarantee shall be for materials and workmanship for a period of minimum 10 years. The mode of execution of the guarantee shall be acceptable to the Owner.

4.00.00

I.S. CODES AND STANDARDS

- a) IS:73 : Paving Bitumen
- b) IS:702 : Industrial Bitumen
- c) IS:1203 : Methods of testing tar and bitumen
- d) IS:1322 : Bitumen felts for waterproofing and damp proofing
- e) IS:1346 : Code of Practice for waterproofing of roofs with bitumen felts
- f) IS:3384 : Bitumen primer for use in waterproofing and damp proofing.