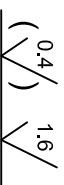


(SCALE - 1:1)

- NOTE-**
- ALL DIMENSIONS ARE IN mm ONLY.
  - REMOVE ALL SHARP EDGES & BURRS.
  - ALLOWABLE DEVIATIONS FOR DIMENSIONS WITHOUT SPECIFIED TOLERANCE SHOULD BE AS PER IS : 2102/1993(PART-1);MEDIUM.
  - WELDING PROCEDURE TO BE AS PER IS : 816/1969 AND IS : 9595/1996.
  - WELDING ELECTRODE TO BE USED AS PER IS:814/2004.
  - CENTRE HOLE AS PER IS : 2473/1975, TYPE - A.



1	SUSPENSION BAR - Ø64.5 x 1805 LG.	01	40 C8	IS: 1570(II)/1979
ITEM NO.	REVISION NOTE	QTY.	MATERIAL	REMARKS
REV. NO.	DATE	DRN.	CHD.	APPD.
DRN.	DATE	A. MISHRA		
CHD.	DATE	V. NAGENDRA		
APPD.	DATE	R.C. PANDA		
SCALE - AS SHOWN				

**SIVASAKTHI POWER SERVICES PVT. LTD.**  
 Plot No - 99, Sowbernika Garden, Cuddalore Main Road, Ariyankuppam,  
 Pondicherry - 605007.

**ORISSA POWER GENERATION CORPORATION LTD.**  
 (A JOINT VENTURE OF GOVT. OF ORISSA AND AES CORP., USA)  
 IB THERMAL POWER STATION, BANHARPALLI, ORISSA.

**DRG. NO. :-** OPGC\_CHP\_SPR\_A3\_6150

**REVISION**

0	

**DETAIL - A**  
(SCALE - 1:1)